

3M Scotch-Weld™ Aerosol Adhesives

<div><div>TO</div><div>SURFACE</div><div>SURFACE</div><div>↓</div><div>→</div></div>	Metals	Plastics	Wood and Board	ABS	Polycarbon-ate	Painted Surfaces	Fabric, Felt, Cork	Fibrous Glass	Glass and Ceramics	Leathers	Paper and Card	Rubber
Plastics (acrylics)	77, 90	77, 90	77, 90									
Plastics (coated fabrics or foamed vinyl)	90**	90**	80, 90**									
Plastics (polyester-reinforced) and plastic film polyester	80, 90	77, 80, 90	80, 90									
Plastics (polyethylene and polypropylene)	76, 90	76, 90	76, 90									
Plastics (ABS and polycarbonate)	76, 77, 80		76, 77, 80	76, 77, 80	76, 77, 80							
Plastics (polystyrene-solid)	80, 90	80, 90	80, 90									
Plastics (polystyrene-foam)	77	77	77									
Plastics (PU foam)	75*, 77, 80 90, 74	75*, 77, 80 90, 74	75*, 77, 80 90, 74									
Plastics (vinyl-extrusion)	77, 80, 90	77, 80, 90	77, 80, 90									
Plastics (vinyl-foamed)	80	80	80									
Rubber	80	80	80			90 (SBR only)						
Metals	80, 90						76, 77, 90	76, 77, 90	80, 90	80, 90	75*, 76, 77	80
Paper and Card	75*, 76, 77		75*, 76, 77						75*, 76, 77		75*, 76, 77	
Wood and Board	80, 90		80, 90				75*, 76, 77, 90	75*, 76, 77, 90			75*, 76, 77, 90	80, 90
Fabrics	75*, 76, 77		74						74		74	
Felt, Cork, Glass Fibre Insulation	77, 80, 90		74			74			74		74	
Glass and Ceramics	80,90	80, 90					75*, 76, 77	75*, 76, 77	80, 90		75*, 76, 77	
Leathers	80, 90		80, 90							80, 90		
* Repositionable												
** Check for plasticizer resistance												

Key:74 = 3M™ Scotch-Weld™ 74 Foam Adhesive76 = 3M™ Scotch-Weld™ 76 High Tack Adhesive

80 = 3M™ Scotch-Weld™ 80 Neoprene Contact Adhesive75 = 3M™ Scotch-Weld™ 75 Repositionable Adhesive

77 = 3M™ Scotch-Weld™ 77 Multi Purpose Adhesive90 = 3M™ Scotch-Weld™ 90 High Strength Adhesive

Our recommendations on the use of our products are based on tests we believe to be reliable, but we would ask that you conduct your own test to determine their suitability for your applications. This is because 3M cannot accept any responsibility or liability, direct or consequential, for loss or damage caused as result of our recommendations. 3M and Scotch-Weld are trademarks of 3M.